

# Gravure Ink Formula

| <b>Material</b>          | <b>Amount/%</b> |
|--------------------------|-----------------|
| ER 125                   | 10              |
| Gilsonite                | 9               |
| Metal Resinate           | 6               |
| Lechitin                 | 2               |
| Printex 300 Carbon Black | 25              |
| Toluene                  | 48              |
| <b>Total</b>             | <b>100</b>      |

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